

ABSTRACT

5 A highly reliable plated lead finishing structure  
for a semiconductor part using a Pd film or a Pd alloy  
film, instead of a traditional solder plating material,  
as a brazing metal, without causing a problem of short-  
circuits between terminals due to whiskers, is provided.  
In the plated lead finishing structure of the invention,  
when a plated film having a thickness of not larger than  
10 0.3  $\mu\text{m}$  is formed using Pd or a Pd alloy (26), instead of  
a conventional solder-plating material as a brazing  
metal, on the surfaces of the external connection  
terminals (10, 12) of a semiconductor part using copper  
or a copper alloy-based material, the film is plated  
15 without interposing any underlying layer or any  
intermediate metal layer between the material and the Pd-  
or Pd alloy-plated layer. In some cases, Au or an Au  
alloy (28) is further plated and has a thickness of not  
larger than 0.1  $\mu\text{m}$  on the plated film.